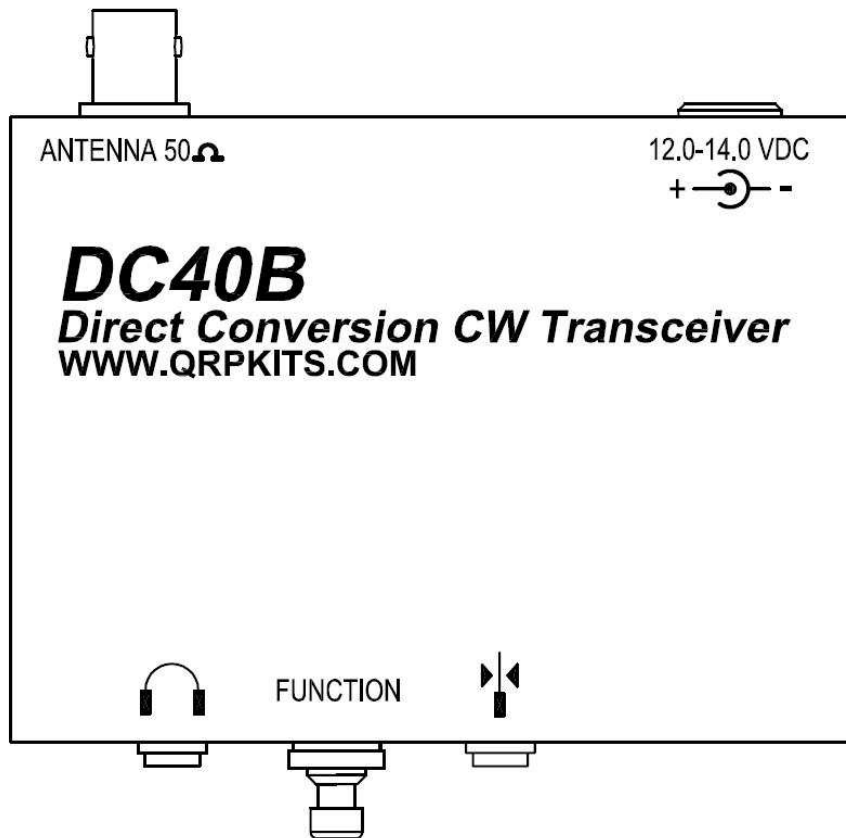


## Hendricks DCxx decal Installation



The decals are applied the same as model decals. Cut around each group of text or symbols you wish to apply, leave a border. It doesn't have to be perfect as the background film is transparent. Apply the decals before you mount anything to the cover. Use the above 1:1 picture to get the correct spacing around the holes and cutouts, as it is very easy to do a great decal installation and have a portion covered up with a knob

**Thoroughly clean the surface of the panel to remove any oils or contamination. We have found that decal installation on bare brushed aluminum chassis prevents moving the decals into position, so we advise pre-coating the chassis with the Krylon clear before applying the decals.**

Trim around the decal, leaving about 1/16" space around the printing. After trimming place the decal in a bowl of lukewarm water, with a small drop of dish soap to reduce the surface tension, for 10-15 seconds. Handle carefully to avoid tearing. Start to slide the decal off to the side of the backing paper, and place the unsupported edge of the decal close to the final location. Hold the edge of the decal against the panel, with your finger, and slide the paper out from under the decal. You can slide the decal around to the right position, as it will float slightly on the film of water. Use a knife point or something sharp to do this. When in position, hold the edge of the decal with your finger and gently squeegee excess water out from under the decal with a tissue or paper towel. Work from the center, to both sides. Remove any bubbles by wiping gently to the sides. Do this for each decal, and take your time. Allow to set overnight, or speed drying by placing near a fan for a few of hours. When dry, spray two **light** coats of matte finish, Krylon, clear to seal and protect the decals, and allow to dry in between coats. All decals come with two complete sets, in case you mess one up.